

Sixth Semester B.E. Degree Examination, June/July 2015

Operation Research

Time: 3 hrs.

Max. Marks: 100

Note: Answer FIVE full questions, selecting at least TWO questions from each part.

PART - A

Solve the given LPP, using graphical method.

Maximize
$$z = 3x_1 + 5x_2$$

Subject to $x_1 + 2x_2 \le 2000$

$$x_1 + x_2 \le 1500$$
$$x_2 \le 600$$

$$\mathbf{x}_1, \mathbf{x}_2 \ge 0 \tag{06 Marks}$$

- b. A firm manufactures two types of products P₁ and P₂ and sells them at a profit of Rs 2 on product P₁ and Rs 3 on product P₂. Each product is processed on two machines M₁ and M₂ product p₁ requires one minute of processing time on M₁ and two minutes of processing time on M_2 . Product P_2 requires one minute on M_1 and one minute on M_2 . Machine M_1 is available for not more than 6 hours 40 minutes while machine M₂ is available for 10 hours during any day. Formulate the problem as a LPP.
- c. Use two phase simplex method to

(04 Marks)

Minimize $z = x_1 + x_2 + x_3$

$$Minimize z = x_1 + x_2 + x_3$$

Subject to
$$x_1 - 3x_2 + 4x_3 = 5$$

 $x_1 - 2x_2 \le 3$

$$2x_2 + x_3 \ge 4$$

$$2x_2 + x_3 \ge 4$$

$$x_1, x_2, x_3 \ge 0$$
 (10 Marks)

a. Solve using simplex method

Maximize
$$z = 3x_1 + 9x_2$$

Subject to
$$x_1 + 4x_2 \le 8$$

$$x_1 + 2x_2 \le 4$$

$$\mathbf{x}_1, \mathbf{x}_2 \ge 0$$
 (10 Marks)

b. Solve using Big M method and read the solution for dual from primal optimal solution Maximize $z = 5x_1 + 12x_2 + 4x_3$

Subject to
$$x_1 + 2x_2 + x_3 \ge 5$$

$$2x_1 - x_2 + 3x_3 = 2$$

$$x_1, x_2, x_3 \ge 0$$
 (10 Marks)

a. Define dual problem, find the dual of the following LP problem. 3

Maximize
$$z = 2x_1 + 3x_2 + x_3$$

Subject to
$$4x_1 + 3x_2 + x_3 = 6$$

$$x_1 + 2x_2 + 5x_3 = 4$$

 $x_1, x_2, x_3 \ge 0$

b. Define (i) Feasible solution (ii) Optimal solution in a linear programming problem.

(04 Marks)

c. Solve using simplex method.

Maximize
$$z = 3x_1 + 2x_2 + 5x_3$$

Subject to $x_1 + 2x_2 + x_3 \le 430$

$$3x_1 + 2x_3 \le 460$$

$$x_1 + 4x_2 \le 420$$

$$x_1, x_2, x_3 \ge 0$$

(10 Marks)

4 a. Five employees are available to do five different jobs. From the past records the time in his that each employee takes to do each job is known and given in the table below. How should the jobs be allotted one per person so as to minimize the total man hours? (10 Marks)

Employees

Jobs

	I	II	III	IV	٧
Α	2	9	2	7	1
В	6	8	7	6	1
C	4	6	5	3	1
D	4	2	7	3	1
E	5	3	9	5	1

b. Solve the travelling sales man problem given by the following data:

$$C_{12} = 20$$
, $C_{13} = 4$, $C_{14} = 20$, $C_{23} = 5$, $C_{34} = 6$,

$$C_{25} = 10$$
, $C_{35} = 6$, $C_{45} = 10$ where $C_{ij} = C_{ji}$

And there is no route between cities i and j if the value of Cij is not given.

(10 Marks)

PART -- B

- 5 a. Obtain an initial basic feasible solution for the following transportation problem using
 - i) North west corner rule
- ii) Vogels Approximation method

	1_	2	3	4	5	Supply
A	2	11	10	3	7	4
В	1	4	7	2	1	8
C	3	9	4	8	12	9
Demand	3	3	4	5	6	

(10 Marks)

b. Find the optimum solution for the transportation problem using MODI method.

		-			_
	\mathbf{W}_{1}	\mathbf{W}_2	\mathbf{W}_3	W_4	Factory capacity
F_1	19	30	50	10	7
\mathbf{F}_2	70	30	40	60	9
F_3	40	8	70	20	18
Ware house requirement	5	8	7	14	

(10 Marks)

6 a. Solve the following game graphically and find the value of the game

Player b

Player a

(10 Marks)

b. Determine the best sequencing of 6 jobs on 4 machines from the given table of processing time. The sequence of operation to be considered is $M_1 \rightarrow M_2 \rightarrow M_3 \rightarrow M_4$

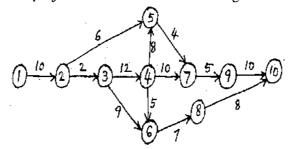
Jobs	Processing Time on Machines									
	M_1	M ₂	M_3	$\overline{M_4}$						
A	6	5	3	4						
В	7	2	5	5						
С	9	6	3	3						
D	8	5	5	4						
E	8	3	4	3						
F	9	5	5	4						

(10 Marks)

7 a. Obtain the critical path and project duration for the following PERT network







- b. Explain the following terms in PERT/CPM
 - i) Earliest time
 - ii) Latest time
 - iii) Total activity slack
 - iv) Event slack
 - v) Critical path

(10 Marks)

8 a. In a plant we have 105 machines operating. The average preventive maintenance cost for a machine has been worked out to be Rs 35. The breakdown cost is Rs 500 and the breakdown history of the machines is given below. Decide an appropriate maintenance policy?

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	Month of the year	1	2	3	4	5	6	7	8	9	10	11	12
	Break down Frequency	2	3	4	5	5	6	9	12	12	14	15	15

(10 Marks)

b. We have the lots of 1000 bulbs, supplied to shop cost of individual replacement is Rs 10 and the bulk replacement cost is Rs 2.50 per bulb. The failure pattern noticed is as follows:

- + + 0 - 10 - 11 - 11 - 11 - 11 - 11 -					1101100
Period in months	l	2	3	4	5
Failure rate %	0.10	0.15	0.25	0.30	0.20

Work out the optimum replacement policy.

(10 Marks)